

Elastron D400.A30.N

(Old code: 983.001.A30.DIU)

TECHNICAL DATASHEET

Product Description

A soft, unfilled colorable SBS based thermoplastic elastomer (TPE) compound designed for injection molding applications.

General Properties

Color	Natural
Certifications	RoHS
Processing Method	Injection
Available Standarts	ASTM

Physical Properties

Property	Unit	Standart	Value
Hardness	SHORE A	ASTM D 2240	30
Density	g/cm ³	ASTM D 792	0,90
Tensile Strength at Break	MPa	ASTM D 412	3,6
Mod.of Elasticity %100	MPa		0,3
Mod.of Elasticity %300	MPa		0,6
Elongation at break	%		1800
Compression Set	% @ 23°C 22 h	ASTM D 395	18
	% @ 70°C 22 h		
	% @ 100°C 22 h		
Tear Resistance	N/mm	ASTM D 624	16

Bondable to

PS, EVA, PE

Processing

Injection Molding Paramaters

Molding Temperatures	Temperature (°C)
Rear	140 - 150
Center	145 - 160
Front	150 - 165
Nozzle	165 - 185
Mold	25-50

Additional information

ELASTRON Products are not compatible with PVC and Acetal.

Regrinding level up to %20 is recommended with minimum property loss.

Shrinkage

	Value (%)	Test Standard
Longitudinal Shrinkage	5,04	ASTM D955
Cross Shrinkage	1,44	ASTM D955

Notes

The properties shown are typical values and are not intended as product specifications. This statement is only valid for the product mentioned above. We can not guarantee for the final products due to additional processing at your plant which is not under our control.

ISO 9001:2000& ISO TS 16949 REGISTERED QUALITY SYSTEMS

